

Influence of thermal and UV treatment on the polypropylene/graphite composite

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Abstract

Electrically conductive polypropylene/graphite (PP/graphite) composites were prepared via blending granulated PP with maleic anhydride grafted PP and natural graphite. Electrical conductivity of prepared samples containing either 65, 70, or 75 wt.% of graphite was measured and the most conductive sample containing 75 wt.% of graphite was exposed to UV irradiation for 1 and 24 hours or thermally treated at 170 °C for 1 hour. The influence of thermal and UV exposure on the structural and electrical changes in such treated samples was studied. Local current measurements on the surface were made using scanning spreading resistance microscopy and morphology of the surface was studied by atomic force microscopy. X-ray diffraction analysis, infrared and Raman spectroscopy were also used for the structural characterization. Properties of treated and untreated samples are compared and differences are discussed.

Keywords: polymer, composite, graphite, polypropylene, conductivity, scanning spreading resistance microscopy

1. Introduction

Polymer composites are the promising group of synthetic materials containing at least two phases: matrix and filler. Combination of polymer matrix with different kinds of organic and inorganic fillers leads to improved properties of resulting composite. These materials are of great scientific and technological interest and are used in various applications like aerospace and automotive structures, or marine and sports goods, to name a few [1-6].

Polypropylene (PP) belongs to the group of the thermoplastic polymers offering excellent mechanical properties and electrical and chemical resistance against higher temperatures. PP can be modified using a variety of fillers reinforcements to yield specific properties [7-10]. Interfacial adhesion between fillers and PP matrix is one of the key factors determining the properties and structure of resulting composites. Maleic anhydride (MAH) is very suitable for this purpose and MAH-grafted PP (MAH-g-PP) is used to improve polarity, compatibility and interaction of PP with other materials, especially fillers. For detailed description of the necessity of using MAH-g-PP together with pure PP the reader is referred to [11-12].

Graphite, carbon material exhibiting exceptional electrical transport properties, is widely used as conductive filler. Natural graphite is found in the form of flakes composed of layers with a *c*-axis lattice constant of 0.67 nm. In graphite layer, carbon atoms are strongly bonded by

covalent bonds while layers are bound only by weaker van der Waals forces causing highly anisotropic properties. Along the basal plane the natural graphite is the excellent thermal and electrical conductor with low coefficient of thermal expansion and very high Young's modulus. Because of these properties and very low cost, natural graphite is very often used as the reinforcing component in the composites and considerable amount of studies focused on PP composites reinforced with graphite have been published [13-19]. Conductivity is the fundamental property of this type of material and may be negatively affected by changes of the ambient conditions. This fact limits application of these materials.

Király and Ronkay [20] studied the changes of conductivity of PP/graphite composites containing 22 – 62.8 wt.% of graphite filler in the temperature range -20 – 130 °C. Their study showed negative influence of increased temperature on the conductivity. The same result was presented by Tchmutin et al. [21]. They studied PP/graphite composites containing 8 – 40 wt.% of graphite filler and for samples containing 10 wt.% and 18 wt.% of graphite filler the measurement of conductivity took place in the range of temperature 0 – 110 °C. In both studies the connection between the decrease in conductivity and thermal expansion of polymer matrix is discussed. With increasing temperature the polymer matrix can reduce the contact conducting area between the graphite. This main fact results in the decrease of conductivity.

Present work is focused on the polymer composite with PP matrix and natural graphite filler (PP/graphite). The main aim of this paper is to describe the UV and thermal influence on the conductivity, morphology, and the structure of the PP/graphite. The UV and thermally treated samples were extensively studied using the wide range of the instrumental analytic methods. The Martens hardness and macroscopic conductivity of PP/graphite composites was measured and also scanning spreading resistance microscopy (SSRM) was used for detection of the surface conductivity in the nanoscale. The changes in the morphology of the surface were studied by atomic force microscopy (AFM). The structural characteristics were measured using X-ray diffraction (XRD) analysis, infrared and Raman spectroscopy.

2. Experimental

2.1. Materials

The natural graphite powder serving as the filler was purchased from Graphite Týn s.r.o., Czech Republic (purity > 99.5%, BET = 3 m²/g). The commercial grade PP used as the polymer matrix was supplied from Yung Chia Chemical Ind., Co., Ltd., Taiwan. The PP/graphite composites was prepared at the Tsinghua University, China.

2.2. Sample preparation

A weighted amount ($m = 3$ g) of granulated PP (85 wt.%) and MAH-g-PP (15 wt.%) containing mixture was transferred into the round-bottom flask with 300 ml of xylene. The mixture (i.e., PP and MAH-g-PP) was slowly heated to 130 °C until it dissolved completely. Further, three different amounts (65, 70, 75 wt.%) of the natural graphite as the filler were added. Compositions of the resulting composites were as follows: 65 wt.% of graphite + 29.75 wt.% of PP + 5.25 wt.% of MAH-g-PP, 70 wt.% of graphite + 25.5 wt.% of PP + 4.5 wt.% of MAH-g-PP, and 75 wt.% of graphite + 21.25 wt.% of PP + 3.75 wt.% of MAH-g-PP. After 3 hours, the temperature was lowered to 45 °C and the mixture was transferred into

excess of acetone (about 1500 ml), where composites started to precipitate. Precipitated composites were washed three times with acetone and dried at 60 °C for 12 h. The coarse-grained mixture was grinded in the High Speed Disintegrator at 29000 rpm for 5 minutes. The obtained powdered mixture was processed by compression molding: the composites were molded in 100×15×1.5 mm bar with a hot press at a temperature of 180 °C and a pressure of 8 MPa for 5 minutes.

2.3. Measurement of macroscopic electrical conductivity

For measurement of electrical conductivity the special measuring apparatus (Fig. 1) was used. Conductivity of samples has been measured by static applied voltage (1.000 ± 0.001 V) in DC regime. The distance between the measuring Cu-electrodes with a triangular cross-section was 47 mm. DC voltage source (DC POWER SUPPLY HY 3003 D-2) was annexed with the endurance of tens of seconds to minutes. Electric current passing through the samples has been measured for time interval 60 seconds. Conductivity was calculated from the mean value of electric current. Multimeter AGILENT 34401A and V-meter UNI-T UT802 were used for the calibration. Parameters of measurement were controlled using computer equipped with PCI-6221 board. Obtained data were registered and processed in the original homemade software prepared in LabVIEW.

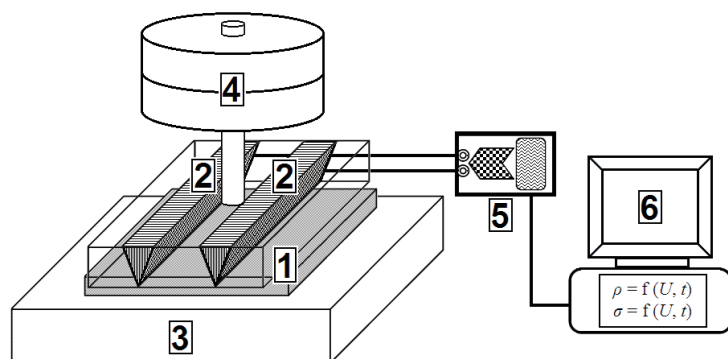


Fig. 1. Experimental apparatus for measurement of electrical conductivity. 1) PP/graphite sample 2) Cu-electrodes (distance 47 mm); 3) flexible insulator; 4) weights to ensure a constant load; 5) measuring card; 6) PC + software.

2.4. Martens hardness test

Martens hardness of original and modified composites was examined by testing machine ZWICK ZHU/2.5. Tungsten carbide ball with diameter 6.34 mm was used as the indenter and operating loads of 100 N was selected for this test.

2.5. Thermal treatment

Sample was exposed to temperature 170 °C for 1 hour in the laboratory drier Memmert UNE 300. After heating, the sample was taken out of the drier and allowed to cool freely to the room temperature. Sample was denoted as PP/graphite_170/1.

2.6. UV irradiation

Samples were irradiated by UV light for 1 hour (sample denoted as PP/graphite_UV/1) and 24 hours (sample denoted as PP/graphite_UV/24) using lamp source containing UVB component (Narva LT 36W/073 Blacklight blue). Light spectrum of this lamp is shown in Fig. 2. Temperature of the sample after 24 hours of UV irradiation was ~ 40 °C (temperature in laboratory was ~ 25 °C). After 1 hour, an increase in temperature was negligible.

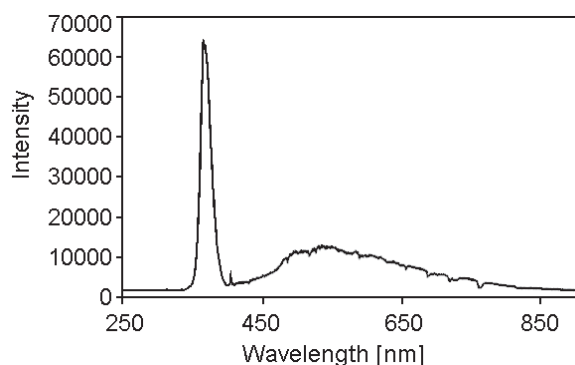


Fig. 2. Light spectrum of the lamp used for UV irradiation of the samples.

2.7. Atomic force microscopy and scanning spreading resistance microscopy

The surface morphology and distribution of local current were studied using atomic force microscope SolverNEXT (NT-MDT, Russia). In the case of measurement of surface morphology, AFM was operated in tapping mode at room temperature and humidity about 36 %. Silicon probe for measuring in noncontact mode (NSG30) was used to obtain the images. The distribution of local current was measured in the scanning spreading resistance mode. SSRM is based on atomic force microscopy and offer two dimensional imaging of surface local current with high spatial resolution [22-26]. It is performed in contact mode with constant bias voltage applied between the conductive tip and the measured sample. The resulting current flow through the sample is measured as a function of the tip position on the surface. With the respect to the nature of sample the measurement results of SSRM depended mainly on the choice of the probe with appropriate stiffness of the cantilever, the type of the conductive tip and the value of the bias voltage applied between to the tip and the sample surface. In this case, the measurements of the electrical current distribution over the sample surface took place at the constant bias voltage + 5 V applied between the conductive TiN-coated silicon tip (CSG01/TiN) and measured composite. Results of the SSRM (local current maps) and AFM (contact morphology of the surface) measurements were compared in order to localize the conductive and nonconductive components or areas of the PP/graphite composites. The samples were attached into special holder intended for the measurement of conductivity. The images of local current and morphology and surface roughness were evaluated using Gwyddion software.

2.8. X-ray diffraction analysis

The X-ray diffraction patterns were recorded using Bruker D8 Advance diffractometer (Bruker AXS GmbH, Germany) equipped with fast position sensitive detector VANTEC 1 and cobalt tube (CoK_{α} , $\lambda = 0.178897$ nm). Measurements of all prepared samples were carried out in reflection mode in symmetrical Bragg-Brentano arrangement. The results of phase composition were evaluated using the ICDD PDF 2 Release 2014 database.

2.9. Raman spectroscopy

Raman spectra were measured by Raman confocal system XploRA™ (Horiba Jobin Yvon, France). Laser source $\lambda = 532$ nm, grating with 1200 gr./mm and 50× objective were used.

2.10. FTIR spectroscopy

Mid-IR spectra were obtained by Fourier transform infrared spectrometer Nicolet 6700 (Thermo USA) using the single reflection ATR technique on a diamond crystal. Measurements were performed with a resolution of 4 cm^{-1} and 32 scans.

3. Results and discussion

3.1. Changes in conductivity as a function of graphite filler

Electrical conductivity depends on many factors including shape and size of filler particles distributed in polymer matrix, their physicochemical structure, processing method, conditions, etc. However, as mentioned in many studies [15,16,20,21,27], the most important parameter is a content of conductive filler in polymer composites. The macroscopic electrical conductivity of PP/graphite composite as a function of graphite content is shown in Fig. 3. In our case, the maximum conductivity (149.5 S/m) was observed for the samples containing 75 wt.% of graphite. Therefore, all thermally and UV treated samples (i.e., PP/graphite_170/1, PP/graphite_UV/1, PP/graphite_UV/24) were prepared from the composite containing 75 wt.% of graphite.

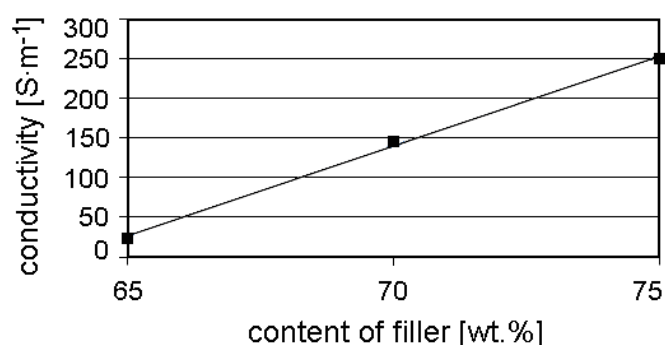


Fig. 3. Electrical conductivity values of PP/graphite nanocomposites for different content of graphite filler.

3.2. Martens hardness

The changes in the Martens hardness are denoted in Table 1. After the thermal and UV treatment the Martens hardness increased, especially for the PP/graphite_170/1.

Table 1

The values of Martens hardness (HM) of PP/graphite nanocomposites with 75 wt.% of the nanofiller.

| Sample | HM (MPa) |
|-------------------|----------|
| PP/graphite | 548 |
| PP/graphite_170/1 | 653 |
| PP/graphite_UV/1 | 588 |
| PP/graphite_UV/24 | 571 |

3.3. Changes in surface conductivity after thermal and UV treatment

Significant decrease in conductivity was observed after the thermal and UV treatment. There was no difference between the samples after thermal (PP/graphite_170/1) and UV

(PP/graphite_UV/1, PP/graphite_UV/24) treatment and for the all composites the negligible values of conductivity (< 0.02 S/m) were measured.

Therefore, SSRM was used to study the changes in the surface conductivity of the PP/graphite composites at the nanometer scale (Fig. 4). Fig. 4a shows a current distribution across the surface of the PP/graphite composite before UV and thermal treatment. On this typical local current map the continuous conductive area with a value of current in the range of 50 – 80 nA can be seen.

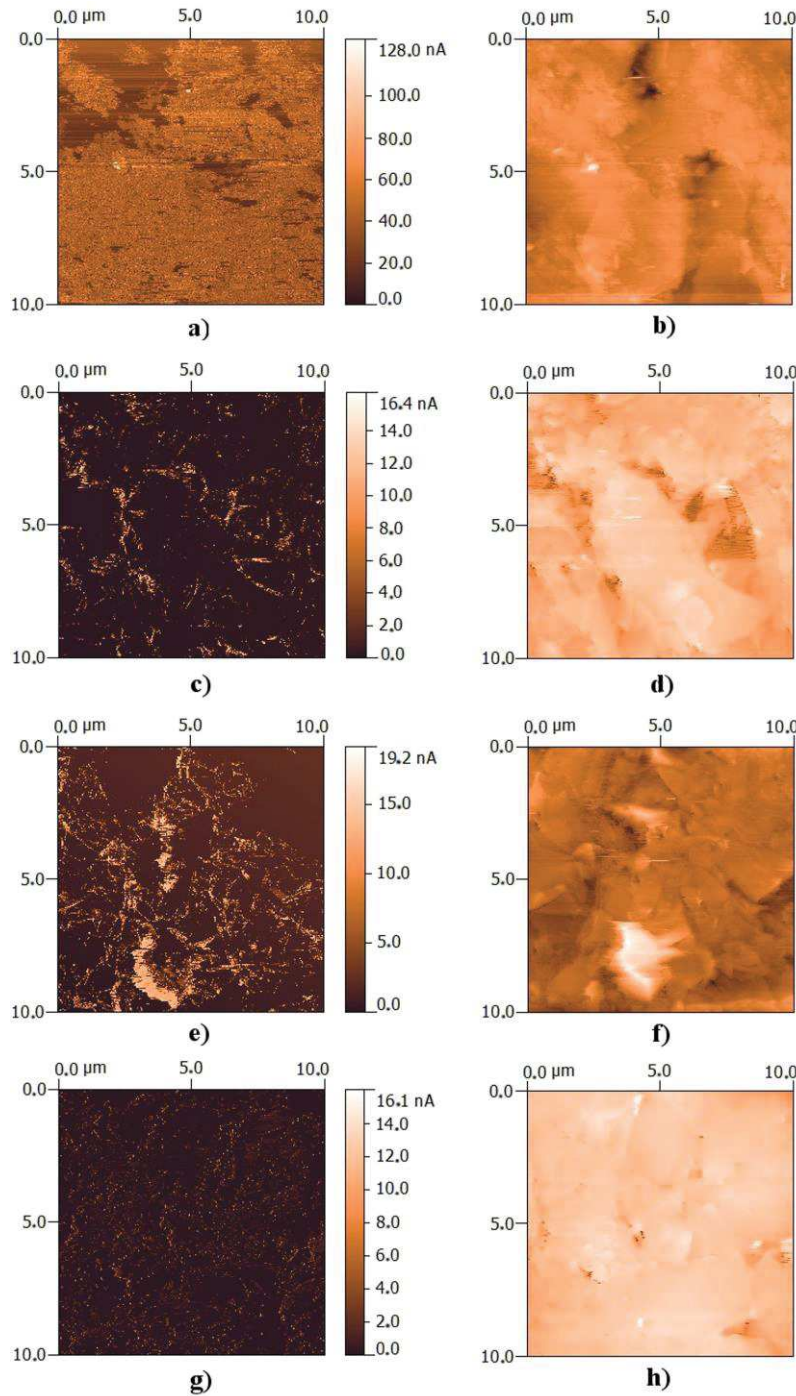


Fig. 4. AFM contact mode images of PP/graphite nanocomposite with 75 wt.% of the graphite. Original PP/graphite sample - a) local current map, b) morphology; PP/graphite_170/1 sample - c) local current map, d) morphology; PP/graphite_UV/1 sample - e) local current map, f) morphology; PP/graphite_UV/24 sample - g) local current map, h) morphology.

After the thermal treatment (Fig. 4c) and UV irradiation (Fig. 4e and Fig. 4g) continuous areas disappeared and only the residual current on the surface is detected. There are regions with the maximum of measured current ($\approx 16 - 19$ nA), which are separated by regions of very low current (≈ 0.15 nA), i.e. the decrease in surface conductivity is probably connected with changes of the composite surface after the thermal and UV treatment. This is the main contrast against the local current map of the original PP/graphite before treatment. Figs. 4b, 4d, 4f, and 4h provide the morphology of the surface measured simultaneously in contact mode.

3.4. Morphology measurements

In contrast to operating in contact mode, the tapping mode is not characterized by a strong tip-sample mutual interaction and in the case of soft polymers and coarse-grained samples it provides much better images without visible artifacts. Three areas of each sample were scanned in tapping mode but no significant changes in the surface morphology were observed. Images of PP/graphite composite having the highest resolution are presented in Fig. 5. Plates of natural graphite can be clearly seen for all samples.

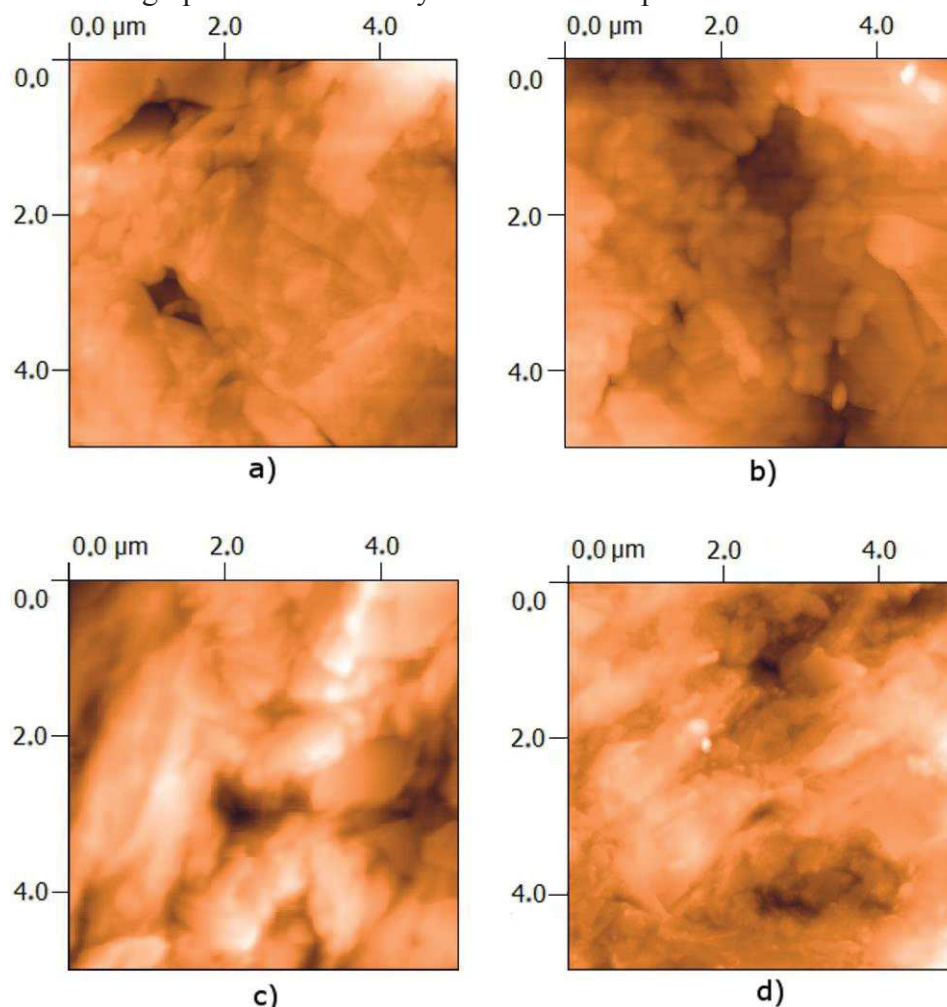


Fig. 5. AFM tapping images show the surface morphology of PP/graphite nanocomposites with 75 wt.% of the graphite, a) original PP/graphite sample, b) PP/graphite_170/1 sample, c) PP/graphite_UV/1 sample, d) PP/graphite_UV/24 sample.

3.5. Structural characterization

XRD analysis, Raman spectroscopy, and infrared spectroscopy were used for the structural characterization of samples in order to understand the changes in conductivity.

The diffraction patterns in the Fig. 6 show the strong reflections of graphite (PDF number 02-0456) at $2\theta \sim 28^\circ$, $2\theta \sim 31^\circ$, and $2\theta \sim 64.6^\circ$ corresponding to the interlayer spacing values $d = 0.3697$ nm, $d = 0.3348$ nm, and $d = 0.1674$ nm, respectively. No exfoliation of graphite was observed.

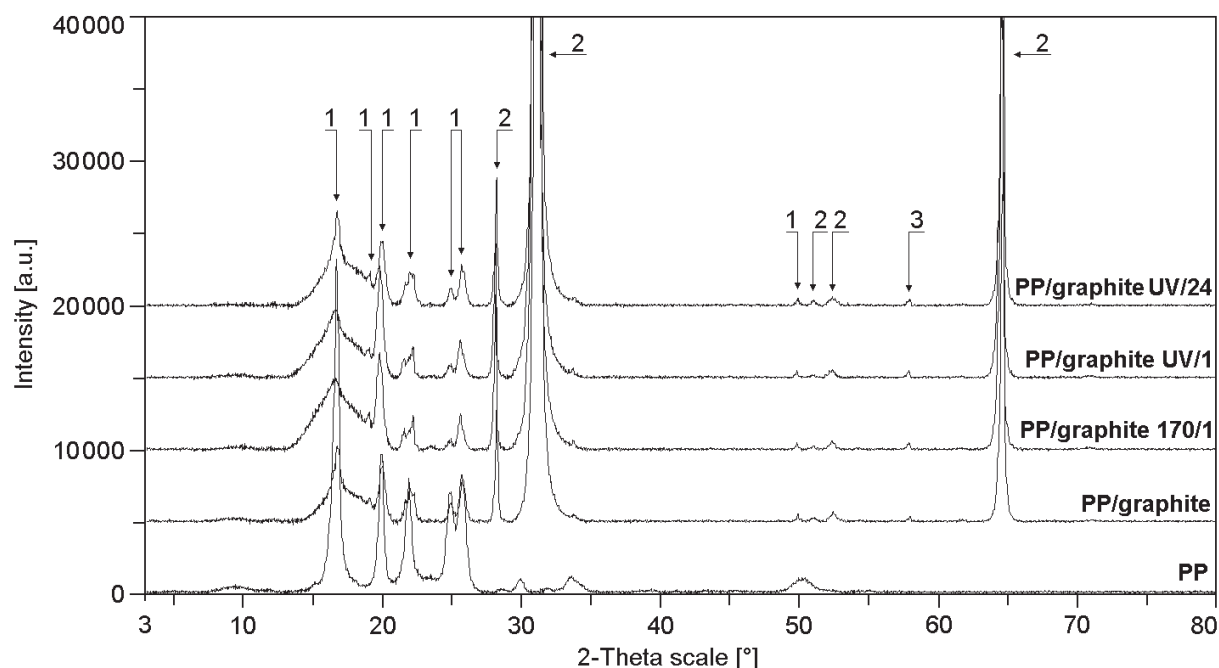


Fig. 6. X-ray diffraction patterns of pure PP and PP/graphite nanocomposites containing 75 wt.% of graphite. 1 – polypropylene, 2 – graphite, 3 – carbon.

Peaks observed at 2θ (CoK_α) angles 16.5° , 20° , 21.6° , 25° , 25.5° , and 50.6° corresponding to (110) , (040) , (130) , (111) , (-131) and (-123) planes, respectively, are typical for PP (PDF number 59-1502). Comparison of XRD patterns of pure PP and PP/graphite composites revealed the formation of the new phase at $2\theta \sim 58^\circ$. This new phase is formed during the preparation of PP/graphite composites and corresponds to carbon (PDF number 18-0311). Broadening and disintegration of reflections at 2θ angles 16.5° and 21.6° indicate the decrease in crystallinity of PP matrix after thermal and UV treatment. An overall decrease in the intensities of PP reflections is caused by the presence of strongly structured graphite.

Raman spectra of the pure PP and PP after thermal and UV treatment are shown in Fig. 7. PP spectrum shows characteristic PP bands and all these bands are visible after UV and thermal treatment. However, the intensity is much lower in the spectra after UV and thermal treatment. The lowest intensity can be found in spectrum of sample after thermal treatment (PP_170/1), but no structural changes are visible. Bands in the higher wavenumbers ($2800 - 3000 \text{ cm}^{-1}$) corresponding to the C-H asymmetric and symmetric vibrations of the $-\text{CH}_3$ and $-\text{CH}_2$ functional groups are the most intensive.

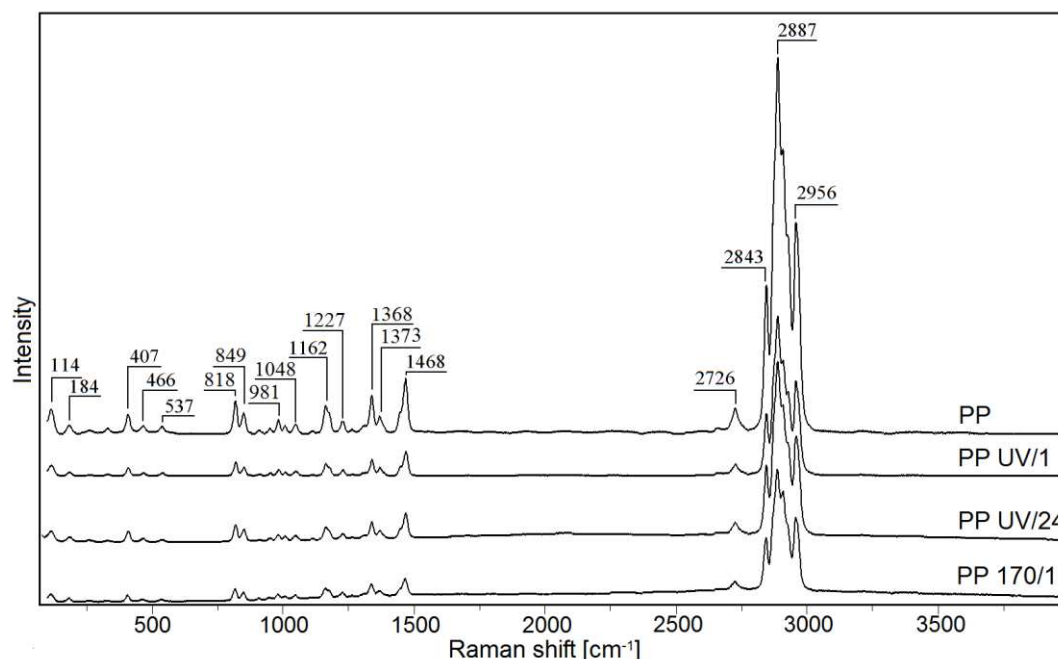


Fig. 7. Raman spectra of untreated and treated PP samples.

Raman spectra of the prepared composites PP/graphite before and after UV and thermal treatment are shown in Fig. 8.

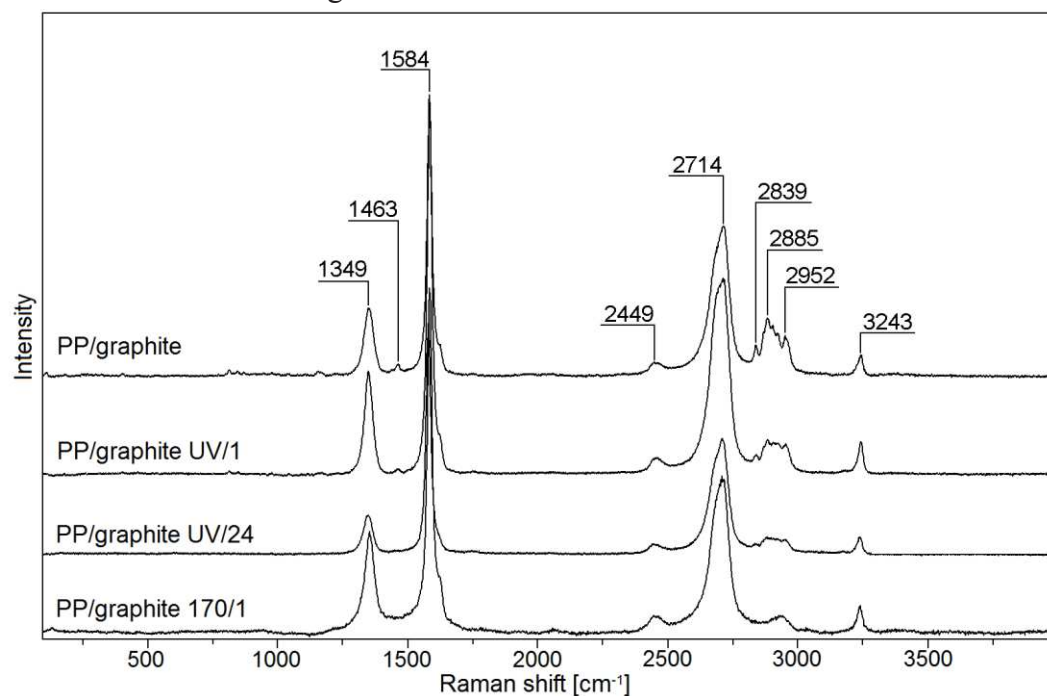


Fig. 8. Raman spectra of untreated and treated PP/graphite nanocomposites with 75 wt.% of the graphite.

In the spectrum of the original PP/graphite composite, the most intensive bands correspond to graphite (1349, 1584, 2449, 2714 and 3243 cm^{-1}). The band at 1584 cm^{-1} is labeled as a graphitic band (G band) and another band at 2714 cm^{-1} (historically designated as the G' band) which is the most significant band corresponding to the presence of the graphite structure [28,29]. Presence of G' band is caused by the second-order zone boundary phonons

originating from a two-phonon double resonance related to the band structure of the graphene layers [30]. The band at 1349 cm^{-1} , labeled as the disorder band (D band), indicates the presence of heteroatoms or defects within the structure. Other bands (2449 and 3243 cm^{-1}) visible in the second order region correspond to the overtones and combination scattering [31]. Bands corresponding to the C-H asymmetric and symmetric vibrations of $-\text{CH}_3$ and $-\text{CH}_2$ functional groups of PP are also presented in the measured spectra ($2800 - 3000\text{ cm}^{-1}$). Due to the higher intensity of graphite bands, PP characteristic bands are less intensive and only some of them are clearly visible (1463 , 2839 , 2885 and 2952 cm^{-1}) in the spectrum of original PP/graphite sample. UV treatment led to further decrease in the intensity of PP bands and in case of PP/graphite_{170/1} spectrum, the PP bands are not visible at all. This corresponds to the spectrum of PP_{170/1} where the intensities of the bands are the lowest. Contrary to the intensities of the PP characteristic bands, spectrum of PP/graphite UV/24 shows the lowest intensities of all graphitic bands.

In order to determine the degree of defects in graphite in dependence on the treatment, I_D/I_G ratio was calculated (see Table 2), where I_D is the intensity of the D band and I_G is the intensity of the G band. Table 2 shows that while UV treatment does not affect the structure of graphite, heat treatment resulted in significant higher rate of defects. Taking into account also the most significant decrease in intensities of PP bands in this sample (see Fig. 8), it can be concluded that the thermal treatment affects the graphite in PP/graphite composite much more than UV treatment. However, structural changes in the PP could not be observed from the Raman spectra due to the very low intensities of the PP characteristic bands.

Table 2

Quantified ratio I_D/I_G for measured samples. I_D is the intensity of D band (1349 cm^{-1}) and I_G is the intensity of G band (1584 cm^{-1}).

| Sample | I_D/I_G |
|----------------------|-----------------|
| original PP/graphite | 0.18 ± 0.11 |
| PP/graphite UV/1 | 0.13 ± 0.11 |
| PP/graphite UV/24 | 0.15 ± 0.09 |
| PP/graphite 170/1 | 0.30 ± 0.19 |

Measured FTIR spectra of the pure PP and PP after thermal and UV exposure are shown in Fig. 9. Spectrum of the PP sample shows all characteristic bands and results are similar with the Raman spectroscopy, because no structural changes are observed. However, two new bands are visible in the spectra after thermal and UV treatment, broad band about ~ 3390 and band at 1648 cm^{-1} belong to O-H bonds.

FTIR spectra of the prepared composites (Fig. 10) show only the most intensive main bands of the PP. Graphite has no visible bands in FTIR spectra and due to the high absorption the noise is higher and intensities of bands are lower (Fig. 10). At higher wavenumbers (under 3000 cm^{-1}) the bands corresponding to the C-H asymmetric and symmetric vibrations of the $-\text{CH}_3$ and $-\text{CH}_2$ functional groups of PP [32] can be found. Other bands of PP (visible due to high intensity in the original PP spectrum) present at 1467 , 1377 cm^{-1} belong to the different

deformation vibrations of $-\text{CH}_2$ and $-\text{CH}_3$ groups. Contrary to the pure PP, changes in the structure of the bands under 3000 cm^{-1} belonging to the symmetric stretching vibrations of the $-\text{CH}_3$ and $-\text{CH}_2$ functional groups are clearly visible. Also there are new bands at 1097 and 869 cm^{-1} belonging to the deformation vibration of $-\text{CH}_3$ and $-\text{CH}_2$ functional groups, which are probably connected with the changes of the stretching vibrations of the $-\text{CH}_3$ and $-\text{CH}_2$ functional groups under 3000 cm^{-1} . Contrary to the Raman spectra, the lowest intensity was obtained for the sample PP/graphite UV/1.

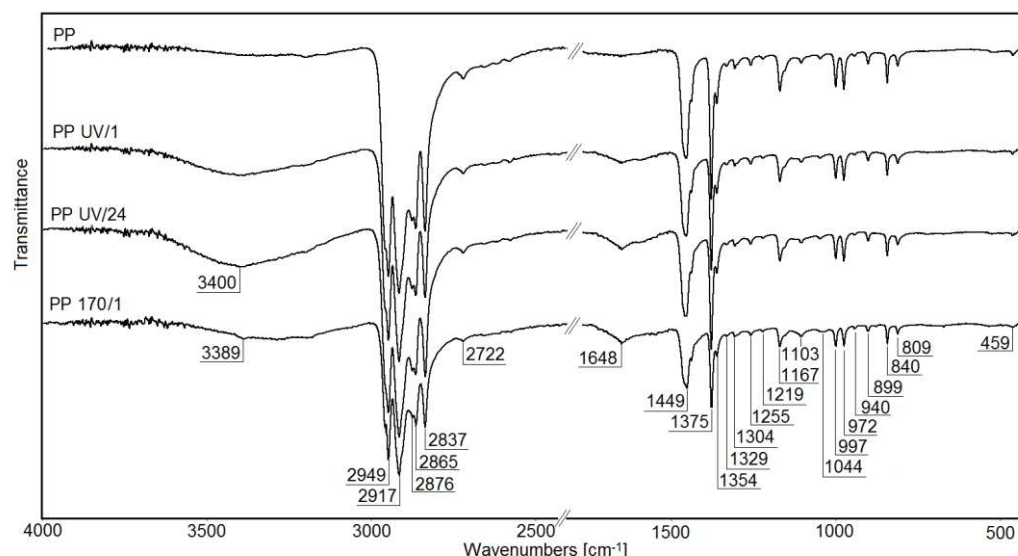


Fig. 9. FTIR spectra of untreated and treated PP samples.

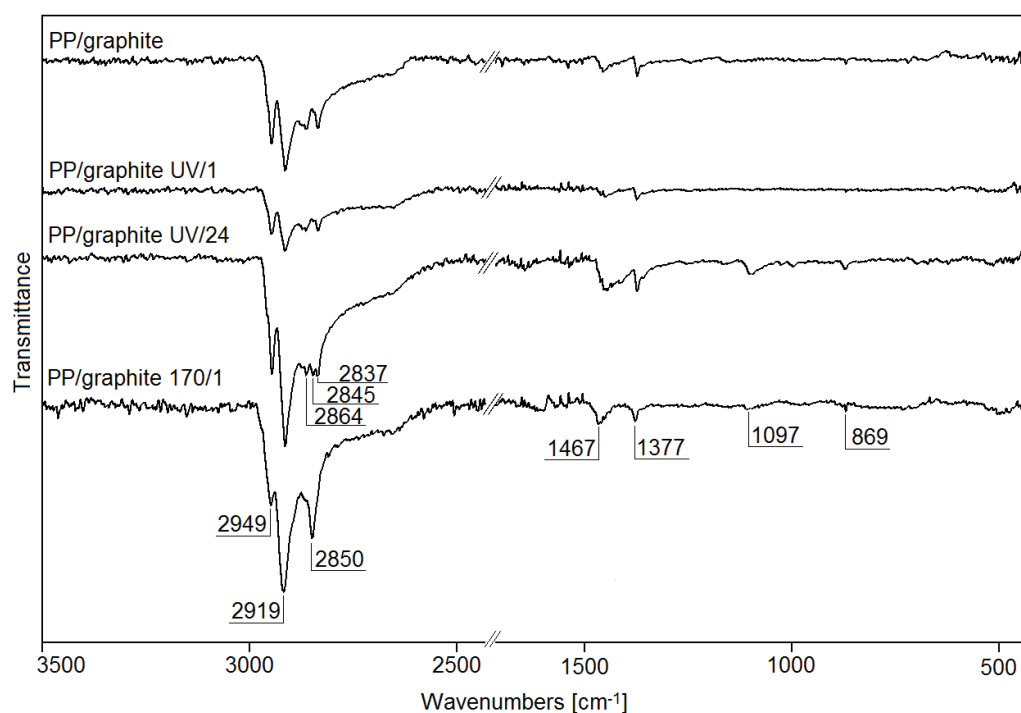


Fig. 10. FTIR spectra of untreated and treated PP/graphite nanocomposite with 75 wt.% of the graphite.

5. Conclusions

Because of very good thermal and electrical conductivity, high Young's modulus and low cost, the natural graphite is widely used as an excellent reinforcing agent in composite materials designed for indoor and outdoor applications. In this study, the PP/graphite composites with different content of natural graphite were prepared and macroscopic electrical conductivities of these samples were measured and compared. The highest conductivity was observed for the composite containing 75 wt.% of graphite filler and this composite was subsequently modified via thermal and UV treatment. The samples were annealed at 170 °C for 1 hour or UV irradiated for 1 and 24 hours. After the thermal and UV treatment the macroscopic electrical conductivity disappeared. Measurement of surface conductivity at the nanometer scale using SSRM detected the decrease in surface conductivity caused by disappearance of conductive areas on the surface of modified composites. The results clearly demonstrate that SSRM is a highly suitable technique for the characterization of the conductivity and for localization of the conductive and nonconductive components and areas of the composite. It was also observed that Martens hardness of modified samples increased, especially for the PP/graphite 170/1 sample. The surface morphology studied in tapping AFM mode did not show any significant changes as the results of thermal and UV treatment. X-ray diffraction analysis of composite with 75 wt.% of graphite revealed the decrease in crystallinity of PP matrix after thermal and UV treatment. Raman spectroscopy showed that heat treatment resulted in higher rate of defects in graphite structure in comparison with UV treatment. Therefore, the thermal treatment affects the PP/graphite composite much more than UV treatment.

Acknowledgments

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